



Western Sugar Cooperative
(Grower Owned)

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Denver, Colorado 80231
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Finished Product Specification

Sugar, Light Brown

Reviewed: January 02, 2024

Product Description:

Sucrose crystals coated with cane syrup containing a significant percentage of invert sugar to maintain moisture and soft texture. This product is food grade and is manufactured in compliance with Federal Food Drug and Cosmetic Act, Codex Alimentarius and all applicable FDA and state statutes and regulations.

Properties (Methods available upon request):

Color (ICUMSA)	3,000 - 4,500
Moisture	1.5 - 2.5 %
Invert Sugar	1.5 - 3.5 %
Ash (by conductivity)	2.5 % (max)
Odor	No objectionable odor

Shelf Life and Storage Conditions:

The shelf life of brown sugar is a function of storage conditions. If brown sugar is stored under normal warehouse conditions (60 to 70°F, 40 to 50% relative humidity) and not exposed to rapid fluctuations of either temperature or humidity, it will remain stable and soft for a period of two years from the date of manufacture. Longer storage periods could result in a hardening of the product due to loss of moisture.

Ingredient Statement:

Sugar and Cane Molasses

Country of Origin:

Produced and packaged in the United States of America

Microbiological characteristics:

Microbiological testing is performed on a GMP schedule; results are available upon request.

**Special orders can be considered to meet other specific standards*

Approved By:	Technical Manager	Corporate Quality Manager
	<i>Don Parlin</i>	<i>Loal Bann</i>

Effective Date: 01/02/2024 Revision Number: 8 Original Date: 10/21/2016 Owner:
Quality Type: Statement Location: Cooperative – All Locations
Be Sure It's Sugar: The Natural Sweetener... 15 Calories Per Teaspoon!™